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**Amendments to the Claims:**

Claims 1-16 (cancelled).

17. (currently amended) The production machine according to Claim-9 28, wherein the Web server comprises a connection to the Internet via a firewall.

Claims 18-19 (cancelled)

20. (currently amended) The production machine according to Claim 28, wherein the Web server is connected via a communications network with a Web browser as operating and monitoring system.

Claims 21 -27 (cancelled).

28. (currently amended) A production machine comprising:  
a computer operating system in a computer comprising a real-time reaction capability;  
a web server kernel installed on the computer operating system for data communication with a network, the web server kernel comprising a standardized interface for software extension modules;  
a machine process control module installed on the web server kernel via the standardized extension interface, wherein the machine process control module is directly configured by the web server kernel unassisted by an external control entity;  
the machine process control module in data communication with a production machine for monitoring and controlling the machine;  
the machine process control module in data communication with the network via the web server kernel; and  
a client on the network comprising a user display and user input interface and a communication interface to the network;  
whereby a user of the user display and user input interface can monitor and control the production machine remotely via the network.